

HI-5

SPECIFICATIONS

| Composition | Average Thickness | Carrier | Certifications |
|-------------|-------------------|--------------------|---------------------------|
| PU | 90 microns | Adhesive polyester | REACH n° 1907/2006/EU |

APPLICATION INSTRUCTIONS

| Applies on | SUGGESTED CUTTING SETTINGS | | | TRANSFER SETTINGS | | | |
|--|----------------------------|----------|-----------|-------------------|--|------------------|----------|
| | Blade | Pressure | Speed | Time | Temperature* : Textile Weight* | Pressure | Peel |
| cotton, polyester, poly/cotton blends, performance wear, elastan | 45° | 50 gf | 25 cm/sec | 5 seconds | 120°C : ≤ 150g/m ² 150°C : > 150g/m ² | High (> 3,5 bar) | hot/cold |

- Cut the material mirrored
- Peel off excess material
- Place the decoration on the garment
- Apply following the recommended parameters*
- Remove the carrier hot or cold

PRODUCT HIGHLIGHTS

- Reduced thickness
- Suitable for technical fabrics
- Reduced application temperatures

NOTE: We highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

| Washing | Ironing | Tumble dry | Dry cleaning | Storage Shelf Life | Storage Temperature | Storage Conditions | Position |
|-----------------------------|---------------------|-----------------------|--------------|--------------------|-----------------------|-----------------------------|----------|
| Up to 60°C, best inside-out | YES best inside-out | YES (synthetic cycle) | YES | Up to 2 years | Between 18°C and 26°C | Away from sunlight and dust | Vertical |

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

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reg. imp. vi n° 14971
c.s. € 103.300 i.v.
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