

MACmask 84.817

Technical Data Sheet

PRODUCT DESCRIPTION

Soft calendered vinyl film coated with a removable rubber-based adhesive.

CONSTRUCTION

Face material :

Grey transparent vinyl film, 80 µm thick, cadmium-free.

Adhesive :

Solvent based removable rubber-based adhesive.

Liner :

White highly stable 135 gsm kraft paper with green backprinting.

TYPICAL USES

Masking film for stenciling onto truck curtains.

SHELF LIFE

2 years when stored at 15 to 25°C and ± 50 % relative humidity.

PHYSICAL PROPERTIES (Typical values)

Thickness (mm) (Film + adhesive) ISO 534
0.090

Face Material Data, 23°C DIN ISO 527-3

Tensile strength : > 30 N/15mm

Elongation at break : ≥ 150 %

Adhesive Data, 23°C FTM 1

Peel adhesion 180° on stainless steel (N/25 mm)

- 20 min. application : 2.5

- 24 h application : 3.5

- 1 week application : 4.5

Dimensional stability FTM 14

Shrinkage (48 hours at 70°C) : < 4mm

Temperature ranges :

Application : + 10°C to + 40°C

End-use : + 10°C to + 60°C

N.B. : for lower temperatures, please consult us.

Flammability ISO 3795

Sample mounted on aluminium : self-extinguishing.

PROCESSING

Computer cutting

Clean, quick, trouble-free cutting with most plotters. Adjustment of the cutting depth is important : if the cut is too deep this could result in the paper splitting and coming away with the adhesive when the vinyl is transferred to Application Tape.

Weeding

Easy and fast.

Application

We recommend to clean the tilt with alcohol just before the applying of MACmask 84.817.

This will remove the migrated plasticizer and will provide a better adhesion of the MACmask on the tilt. The transfer of the cut vinyl onto the Application Tape should always be performed by removing the liner from the pressure-sensitive material (i.e. with the PVC face downwards onto the working surface) and not by lifting off the Application Tape.

Painting

The applicator will take care about the paint dilution : solvents could affect the vinyl.

Masking film removability

Must be removed up to 4 hours maximum following application on the substrate.

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