3M Commercial Graphics
Colour Card Reference Guide

3M™ Scotchcal™ Translucent Graphic Film

Series 3630

Colour Card

White **3630-20**	Black **3630-22** Pantone Process Black	Rose Mauve **3630-68** Pantone190 C	Pink **3630-108** Pantone 224 C	Vivid Rose **3630-78** Pantone 206 C
Intense Magenta **3630-118** Pantone 241 C	Raspberry **3630-133** Pantone 220 C	Plum Purple **3630-128** Pantone 2622 C	Burgundy **3630-49** Pantone 188 C	Cardinal Red **3630-53**
Dark Red **3630-73**	Regal Red **3630-83** Pantone 187 C	Red **3630-33**	Light Tomato Red **3630-43**	Poppy Red **3630-143**
Orange **3630-44** Pantone 1655 C	Tangerine **3630-84** Pantone 151 C	Kumquat Orange **3630-74** Pantone 1375 C	Sunflower **3630-25** Pantone 123 C	Marigold **3630-75**
Golden Yellow **3630-125** Pantone 1235 C	Yellow **3630-015** Pantone 109 C	Light Lemon Yellow **3630-115** Pantone 3955 C	Brilliant Green **3630-106** Pantone 376 C	Lime Green **3630-136** Pantone 368 C
Light Kelly Green **3630-146** Pantone 347 C	Vivid Green **3630-156** Pantone 355 C	Bright Jade Green **3630-116**	Green **3630-26** Pantone 349 C	Holly Green **3630-76**

High Performance for ElectroCut

Reference Guide

Dark Emerald Green **3630-126**
Pantone 3435 C

Teal Green **3630-246**
Pantone 322 C

Turquoise **3630-236**
Pantone 3282 C

Royal Blue **3630-87**
Pantone 274 C

Blue **3630-36**
Pantone 281 C

European Blue **3630-137**

Sultan Blue **3630-157**
Pantone 288 C

Bristol Blue **3630-97**
Pantone 294 C

Bright Blue **3630-167**
Pantone 2945 C

Intense Blue **3630-127**
Pantone 300 C

Process Blue **3630-337**
Pantone Process Blue

Light European Blue **3630-147**

Olympic Blue **3630-57**

Evening Blue **3630-317**

Silver Grey **3630-51**
Pantone 430 C

Shadow Grey **3630-71**
Pantone 409 C

Slate Grey **3630-61**

Duranodic **3630-69**
Pantone Black C

Dark Brown **3630-59**
Pantone 4625 C

Rust brown **3630-63**
Pantone 483 C

Light Rust Brown **3630-109**
Pantone 181 C

Bronze **3630-129**
Pantone 471 C

Ivory **3630-005**

Light Beige **3630-149**
Pantone 468 C

Gold Metallic **3630-131**
Pantone 873 C

Gold Nugget **3630-141**

Silver **3630-121**
Pantone 877 C

Films
Graphics

All printed examples of colours are approximations of the original colours and are subject to fluctuations due to the printing process. To determine the exact colour or choice of colours, please request an original 3M colour swatch or individual colour samples of your preferred colours.

3M™ Scotchcal™ Translucent Graphic Film Series 3630

Product Features

- **Suitable for interior and exterior applications**
- **Typical applications**
  Illuminated advertising, illuminated strips, filling stations, shop-windows and restaurants. Wherever you wish to advertise, whether by day or by night. Colour fastness and dimensional stability ensure reliability, and the brilliance of the films ensures a high level of attention.
- **Suitable application surfaces and substrates**
  3M™ Scotchcal™ Translucent Graphic Film in Series 3630 is excellently suited for application to glass and acrylic surfaces and will also ensure perfect presentation of your brand on 3M™ Flexible Substrates.
- **Graphic durability**
  Up to 10 years*
- **Colour range**
  57 luminous standard colours provide extensive design freedom. The option of requesting your individual special colours means that the special requirements of your corporate image can also be fulfilled. The range is completed by version IJ3630-20 and IJ 3630 LED-20, which enable digital printing.
- **Application temperature range, wet-bonded**
  from +16°C

*See relevant technical bulletin for full details. Further information and samples on request.

Product Data

- **Suitable graphic production processes**
  easyly cut, thanks to polyester protective paper

All colours with Pantone references are a simulation of a PANTONE®-identified colour standard.
Evaluation illuminant: D6500K a viewed in the Pantone® Viewing light.
Consult current PANTONE Colour Publications for accurate colour.
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3M Distributor

3M Commercial Graphics
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